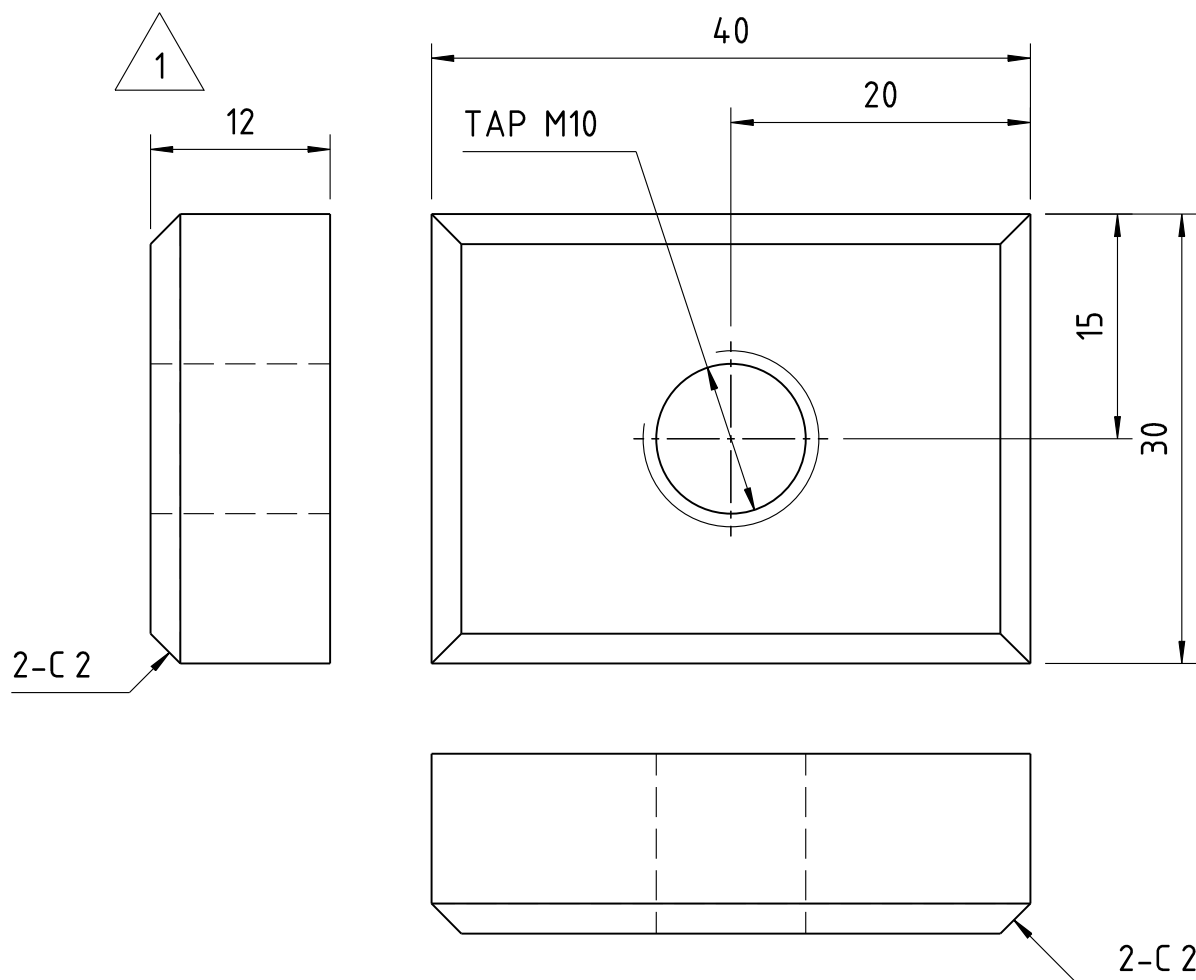





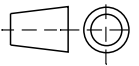


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED COPY



NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535
2. REMOVE ALL SHARP EDGES AND BURRS

		---					40X30X12THK			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE (mm)		COMPANY STD./I.S	Wt. (kg)
								MATERIAL		
						PRODUCT	MUMBAI METRO CARS L2 & L7			
						REF DRG				
						MATERIAL	AISI 304 L			
						HEAT TREAT.		APPD	BMT	23.04.2019
						SURFACE TREAT.		REVD	BN	22.04.2019
						TITLE		CHKD	PS	20.04.2019
						CAB NUT SQUARE		DRWN	SPS	17.04.2019
							SCALE		SHEET	Wt.
	1) THICKNESS CHANGED FROM 14mm TO 12mm ECN NO: 52510027	27.06.2019	PS	BN	BMT		2:1		1 OF 1	0.1kg
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>BEM LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No.		ALT
								525-64160		